

Standard Specification paragraphs:

Bona Traffic HD AS

The undernoted paragraphs are designed to provide a starting point for the specification of Bona finishes for timber flooring. Information in **blue** should be selected as a choice depending upon the timber species to be coated or to obtain different wear / appearance values. Contractors should be encouraged to obtain the product data and MSDS information *in addition* to these paragraphs.

Preparation

Bare timber coating

The surface to be coated is to be sanded to bare timber and free from contamination. The surface should be flat, level and free from sanding marks – in accordance with industry standards. Use the **Bona Scrad** system, sanding disc, screen or abrasive for the final sanding, minimum P120 grit. The floor should be thoroughly cleaned by vacuuming and a tack mop to remove all residual sanding dust prior to application.

Application

Primer

1 coat of **Bona Prime Intense / Classic / White** applied using a Bona Roller or applicator. A coverage rate of 8 m² / litre should be observed.

Drying time – approx. 1.5 - 2 hours per coat at 20° C / 60% RH.

Top coat

2 / 3 coats of **Bona Traffic HD AS**, applied using a Bona Roller or applicator. A coverage rate of 8 – 10 m² / litre should be observed.

Drying time – approx. 2 - 3 hours per coat at 20° C / 60% RH.

Inter-coat preparation

It is recommended that the finish is lightly abraded prior to the final application. Ensure that the coating has thoroughly dried before sanding. The **Bona Scrad** system, sanding disc / screen or abrasive grade should be used for the sanding. A 150 grit abrasive or finer is required for **Bona Traffic HD AS**. The floor should be thoroughly cleaned to remove all residual sanding dust prior to further applications of finish being made.

All coating operations should be made with consideration being given to the prevailing weather conditions and site conditions in accordance with the product label and accepted good practice.

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